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D3436-9

Job Sheet 184097



Part No: D3436-9

Job Qty: 6 ea

Part Name: Pad



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/2/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP A 05.05.11 New issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		11/16/18	0.00	0.00	Start Up Small Fab-2		Smb
100	Small Fab	6 pcs		11/16/18	0.00	0.43	Small Fab-3		Smb DAS
110	QC	6 pcs		11/16/18	0.00	0.00	QC6		OCT 30 2018 68
120	Packaging	6 pcs		11/16/18	0.00	0.00	Packaging3-1		Smb 9-89
130	QC21-SA	6 Ea		11/16/18	0.00	0.00	QC21		GA129

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3195	60 Durometer Neoprene Rubber 1/8" Thick	.2292 sf (.0382 ea)	90-Start up Operation	F158448

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3195	0	98	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Description	DISPOSITION Rework ☐ Scrap ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Cross tube ☐ Small ☐ Water Jet ☐ od. Eng. Coord. ☐ re/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐ MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval UAKI AEROSPACE Container No: S122678 Part: D3436-9 Job No: 184097 Serial No/Batch: S122678 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 10/30/18 1410 American Ave. Markham, ON K9A 1K7 CANADA TEL: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com		
Root Cause		Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verificatic ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		
OTHER : _____				